

SALES CONTRACT

Contract No: 20251129

Date: 29, November, 2025

1. The buyer:

- Name of the Buyer: **NGOC THOM TRADING AND SERVICE CO.LTD**
- Address: 12/14/18 Street 49, Quarter 69, Hiep Binh Ward, Ho Chi Minh City, Vietnam
- Tax code: 0309391503
- Represented by: **MR. NGUYEN BAO THACH** Title: Vice Director
- Email: dangxuanngoc@ngocthom.com.vn

2. The Seller: JIANGSU SAGA TEXTILE MACHINERY CO., LTD

- Bank account: 395068300141000004424
- Bank Name: Bank of communications Yangzhou branch
- Bank Address: No 477, middle Hanjiang road, Yangzhou, Jiangsu, China
- SWIFT: COMMCNSHYAN
- A/C No: 395068300141000004424
- A/C Holder: JIANGSU SAGA TEXTILE MACHINERY CO., LTD

It has been mutually agreed to sign the contract with the terms and conditions as follows:

ARTICLE 1. GOODS DETAILS - QUANTITY - VALUE

I- Saga LMH003-300 Singeing machine - Made in China

1, Description of goods:

1	SG988 entry frame	1 set
2	J-BOX unit	1 set
3	Cylinder unit Four-roller	1 set
4	MH012A pre-brush box	1 set
5	Dust remove device (after MH012A pre-brush box)	1 set
6	MH013 four-burners singeing four burners (2 burners: 3000mm ;2burners: 2000mm)	1 set
7	MH012B post-brush box	1 set

8	Dust remove device (after MH012B post-brush box)	1 set
9	SG2205 feeding tank	2 set
10	SG-P1 two-roll squeezer	1 set
11	SG591 Two-roll squeezer	1 set
12	J-BOX unit	1set
12	SG988 batcher/plaiter	1 set
13	Electric control system	1 set
14	Cable,cable tray	1 set
15	Chemical tank and mixer	2 set
16	A-frame	1 set

CONTRACT PRICE: price including guarantee spare part in 3 years: 125.000 USD (One hundred twenty-five thousand *dolars.*)

Insurance shall be covered by The Seller against "ALL RISKS" in accordance with Lloyds' ICC (A), non-deductible or 110% invoice value, with claim payable in Ho Chi Minh City, Vietnam.

Specification: As per Annex No. 1 All equipment and accessories are as specified in Annex No. 1 and layout which forms an integral part of this contract. Production year: 2025 Origin: China

Quality: 100% Brand-New

ARTICLE 2. DELIVERY TIME

- Delivery time: 90 - 120 days after getting the deposit.
- Delivery from: CHINA
- Port of receipt: CIF CAT LAI – Ho Chi Minh VIET NAM.
- Delivery/Installation address:

PHONG PHU HOME TEXTILE JOINT STOCK COMPANY

Address: Hanh Tri Village – Ninh Son Commune – Khanh Hoa Province – VietNam.

- All equipment & accessories, specified in this contract, shall be packed in accordance with seaworthy & export standard.

ARTICLE 3. THE SELLER'S RESPONSIBILITIES

The Seller commits to supply to the Buyer goods fully as stipulated in the Article 1 of this Contract, simultaneously commit to fulfill fully obligations and responsibilities of the Contract as stipulated in the detailed and general conditions of the Contract.

In case The Seller does not deliver the goods on time stated in the contract other than due to force majeure (earthquake, war, embargo... and undetermined causes), The Buyer has the right to request a compensation equivalent to 1.5% of the value of the delayed goods for each days of delay. The compensation level will not exceed 10% of the value of the delayed goods. The maximum delay is one (01) working weeks.



After this time, The Buyer has the right to cancel the Contract and refuse to receive the goods.

ARTICLE 4. THE BUYER'S RESPONSIBILITIES

The Buyer commits to pay The Seller according to the contract price and payment method stated in Article 5 of this contract as well as fully perform other obligations and responsibilities stated in the contract.

ARTICLE 5. CONTRACT PRICE AND PAYMENT METHOD

I- Contract price: AS ABOVE OF QUOTATION

1. **LMH003-300 Singeing machine: 1 UNIT**

II- Payment: TT method:

The Buyer agree to pay 20% of contract value within 10 days after the contract is signed. Against the shipping documents, The Buyer will remit second installment in favor of The Seller, 70% TT payment upon receipt of a set of documents (including PL, BL, CO, CQ, INVOICE, FORM E , certificate of conformity provided by the manufacturer), The final 10 % of contract value, will be remitted in favor of The Seller upon the signature of Certificate of Acceptance & Handling, not later than 24 months from B/L issuing date.

All bank charges inside the Buyer's country will be borne by the Buyer, all bank charges outside the Buyer's country will be borne by the Seller.

ARTICLE 6. INSTALLATION, OPERATION AND TECHNOLOGY TRANSFER

After the delivery date is confirmed, the staff must be present at Factory, to instruct Party the buyer installation, operation and technology transfer.

The seller is responsible for guiding the buyer's installation and technical handover.

The seller shall pay visa fees, round-trip airfare and salaries for employees working in Vietnam.

(Installation time and method of operation transfer will be agreed upon when signing the official contract.)

ARTICLE 7. GUARANTEE

The guarantee period 36 months from the date of installation acceptance at the factory.

The guarantee provides free replacement or repair of the part which results defective due to manufacture problems though not for damages or breakage due to incorrect use by the end user.

Within three (03) years from the date the LMH003-300 Singeing machine is put into operation, the Seller shall comply with the following terms:

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1. Mechanical repair shall be provided free of charge within one (01) year from the date the machine is confirmed to be in normal operation.
2. Electromechanical repair and replacement shall be provided free of charge within three (03) years from the date the machine is confirmed to be in normal operation.
3. For any damage or malfunction of the machine not covered by the above two items, both the Seller and the Buyer shall discuss and reach a mutual agreement on the appropriate handling method.

The guarantee does not include housing, local expenses and journeys of our technicians for replacement or repairs of the parts under guarantee

ARTICLE 8. FORCE MAJEURE

Force majeure circumstances such as war, socio-political events, fire, flood, strike, earthquake and act of God must be modified by cable by one party to the other within 7 days and together with certificate of Force majeure issued by the competent authorities for acceptance or non-acceptance.

Beyond this time, Force Majeure circumstances shall not be taken into consideration.

ARTICLE 9. THE CONTRACT'S VALIDITY

1. Any changes and amendments to this contract shall be made in writing and are subject to mutual agreement. Such changes and amendments shall constitute an integral part of this contract.
 2. The Contract shall be valid since the date of signing.
 3. The Contract shall come into invalidity when two parties sign Contract finalization under regulations.
- The Contract shall be made into 02 sets with equal validity, the Buyer keeps 01 sets, the Seller keeps 01 Sets.



江苏赛格纺织机械有限公司
JIANGSU SAGA TEXTILE MACHINERY CO.,LTD

THE SELLER

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2015.12.02

THE BUYER
CÔNG TY
TNHH
MỘT THÀNH VIÊN
THƯƠNG MẠI VÀ
DỊCH VỤ
NGŨC THƠM
M.S.D.N: 0309391000-C.T.N.H.H
THÀNH PHỐ HỒ CHÍ MINH

Nguyễn Bảo Chach



JIANGSU SAGA TEXTILE MACHINERY CO., LTD

Tel: +86-514-83626888

Mail: saga@chinasaga.cn

Customer: NGOC

Date: Nov 29th, 2025

LMH003-300 Singeing machine

Technical instruction and process flow chart

1. Application: remove the fluff on the surface to make the surface smooth

2. Technical parameter:

Drive side: right / left

Machine width: 3000mm

Working width: 2800mm

Machine speed: 120m/min

Steam pressure: 0.2-0.3 Mpa

Compressed air pressure: 0.5Mpa

Water pressure: 0.1-0.2Mpa

Power: 3 phase 380V 50Hz AC

Drive method: Multi AC gear motor drive, inverter synchronization speed adjusting,
PLC control, panel touch screen operation

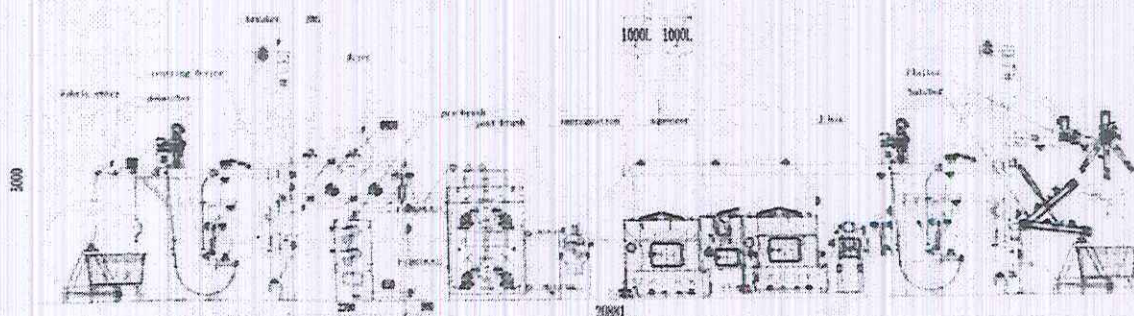
3. Process:

SG988 entry frame → Cylinder unit → MH012A pre-brush box (Dust remove device)

→ MH013 four-burner singeing → MH012B post-brush box (Dust remove device) →

SG2205 feeding tank → SG-P1 two-roll squeezer → SG2205 feeding tank →

SG591 Two-roll squeezer → SG988 Exit frame



3.2, Supply list

No.	description	Qty. set	comment
1.	SG988 entry frame	1	With J-BOX
2.	Cylinder unit	1	
3.	MH012A pre-brush box	1	With Dust remove device
4.	MH013 four-burners singeing	1	
5.	MH012B post-brush box	1	With Dust remove device
6.	SG2205 feeding tank	2	
7.	SG-P1 two-roll squeezer	1	
8.	SG591 Two-roll squeezer	1	
9.	SG988 Exit frame	1	With J-box/ batcher/plaiter
10.	Electric control system	1	
11.	Cable, cable tray	1	
12.	Spare parts	1	
13.	Chemical tank and mixer	2	1000L chemical tank Only two chemical tanks and two mixers
14.	A-frame	1	Some parts need to be welded in the customer's workshop for ease of transportation.

4. Unit feature:

4.1 SG988 entry frame

Standard section steel frame

SS304 guide rollers, diameter 180mm, top guide rollers with pneumatic braking device, adjust the tension of entry fabric

1 manual tensioner

1 traction padder

- Rubber drive roller, diameter 200mm

- AC gear motor drive

- SS press roller, diameter 125mm

- Pneumatic air cylinder

1 photoelectric centering device

J-BOX unit

1 SS star roller, diameter 225mm

SS J-BOX, cloth content 300m

Long arm pneumatic dance compensator

- SS dance roller, diameter 150mm

- Pneumatic air cylinder

- Linear pressure regulating valve, SMC brand/Japan

- Pressure switch

- Pressure gauge

- Chainless angel sensor

- Pneumatic central control, SS304 control box

4.2 Cylinder unit

Frame

- H shaped steel columns

- Section steel outer frame

Dry cylinder

- 4 cylinders, SS304, diameter 800mm

- Rotary steam inlet joint, Maier brand/Germany

- Steam trap, Spirax Sarco brand/UK

- Steam inlet, backwater steel pipes & metal hoses

- Every 2 cylinders 1 AC gear motor drive, SEW brand/Germany, total 2 sets

General steam inlet

- Stop valve
- Pressure gauge
- Safety valve

4.3 MH012A pre-brush box

Carbon steel box, painting surface

SS304 guide rollers, diameter 180mm

4 brush rollers, diameter 190mm, the contact surface length & angle with cloth adjustable

2 grinding rollers, diameter 190mm, 1 AC gear motor drive

1 dust suction motor

Dust remove device

1 set of a suction duct. Uniform suction port, uniform suction power.

1 set dedusting fan. Special dust suction fan for textile is adopted, with motor power of 5.5KW.

1 set Cyclone cleaner. The air containing impurities such as fluff is sent to the dust collection bag by the dedusting fan, and there is no fluff leakage.

4.4 MH013 four-burner singeing

Full closed box, with inspection windows

4 burners, copy osthoff type anti-high temperature, no deformable, high performance; 2 burners width: 2000mm, 2 burners width: 3000mm

Program control start-up, auto ignition & extinguishing devices

Distance between burner and fabric adjustable

Pneumatic burner angle adjusting,

4 cooling cylinders, diameter 200mm, each with 2 rotary joints

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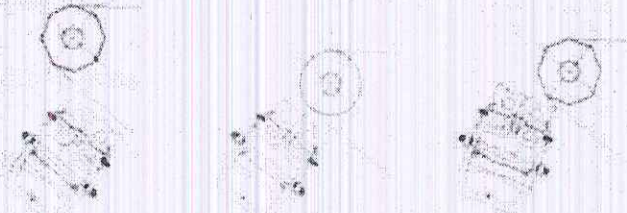
Emergency stop, burner with automatic turning and limited speed turning function

1 dust suction device

Gas & air mixing tube, fan system of hot gas valve

Burner exit with extinguishing device

Relying on the pneumatic lifting of the chilled water roller and the two-stage steering of the burner, multi-functional singeing can be carried out: cut burning, butt burning, and penetrating burning.



Suitable for liquefied petroleum gas heating.

4.5 MH012B post-brush box

1 set frame

2 pieces stainless steel rollers, diameter 185mm

1 set transmission system Two motors are directly connected to the brush roller. The motors have a power of 1.1KW and their rotational speed is controlled by frequency conversion.

1 set brush adjustment device

1 set dust suction duct

1 set dust removal fan

1 set water curtain dust removal

4.6 SG2205 feeding tank

Full closed washer box

- Cloth content 11m,
- SS304 washer box, pickling and passivation surface
- Bearing sides thickness 3+3mm, top cover 1.5mm, others 2mm
- Both sides glass windows, rubber stripe seal
- Top covers assisted spring open

Internal guide roller

- SS304, diameter 180mm
- up 4 down 5 structure
- External bearing support, SS bearing seats, mechanical seal
- indirect heating device

pneumatic drainage valve

4.7 SG-P1 two-roll squeezer

1 carbon steel frame, painting surface, inclined structure

1 rubber roller, diameter 250mm, shore A80',

1 SS304 drive roller, diameter 246mm, AC gear motor drive SEW brand

1 rubber bow roller before squeezer, diameter 125mm

1 SS304 spray tube before squeezer

1 pneumatic pressurization system, air cylinder pressing direct from top to bottom, with pressure gauge, pressure adjustable, padding rollers auto-separating while pressure release

1 linear pressure regulating valve, SMC brand/Japan

1 SS control box, pneumatic central control

4.8 , MH591 Two-roll padder

SS section steel support frame

1 rubber squeeze roller, diameter 300mm, shore A80°C

1 SS304 squeeze roller, diameter 300mm, AC gear motor drive, SEW brand

Pneumatic pressurization

- Pneumatic air cylinder top to down pressurization
- Linear pressure regulating valve, SMC brand/Japan
- Pressure switch valve
- Pressure gauge
- SS pneumatic central control box

1 rubber bow roller before nip, diameter 125mm

4.9 SG988 exit frame for batcher/plaiter

Carbon steel bending frame, painting surface

Guide rollers

- SS304
- Diameter 150mm

J-BOX unit

- 1 SS star roller, diameter 225mm
- SS J-BOX, cloth content 300m
- Long arm pneumatic dance compensator
- SS dance roller, diameter 150mm
- Pneumatic air cylinder
- Linear pressure regulating valve, SMC brand/Japan
- Pressure switch
- Pressure gauge
- Chainless angel sensor
- Pneumatic central control, SS304 control box

Plaiter

- Traction padder
- 1 rubber drive roller, diameter 200mm
- AC gear motor drive,
- 1 SS press roller, diameter 125mm
- Pneumatic air cylinder lifting
- Plaiting mechanism
- AC gear motor drive

Batcher

- Swing arms
- Pneumatic air cylinder
- Rubber batching roller, diameter 200mm
- AC gear motor drive, SEW brand/Germany
- Rubber bow roller, diameter 125mm
- Safety guard & Safety switch

4.10 , All pipes, valves & connectors outside of machine covered by buyer

5. Electric control system

SAGA supplies a safety & easy operation electric control system, max assure the continuous running of the machine.

The control system is operated easily and the program help machine have the best process ability. It must be repeatable and the highest technology level in safety.

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SAGA provide the parts of the hardware:

PLC Mitsubishi brand/Japan;

Inverter Mitsubishi brand/Japan;

Low voltage Schneider brand/France;

Touch screen Fuji brand/Japan;

Control program of Machine Management

Machine status stand-by, set-up, production

Operation step

Production speed

Work time

Meter counter for daily & total production

Temperature display

Record past process procedures

Drives management

AC main drives programming & surveillance

Drives synchronization

Auxiliary motors programming & surveillance

Controllers & history

Automatic error detection with source information

Alarm forwarding at critical machine conditions

Emergency shutdown system

Remote operation and diagnostic system based on the Internet of Things 4G

Customer provide internet connection

Integrated ERP or MES system access port

Communication protocol OPC UA

The standard port of Process setting data, Consumption data

SAGA supplies standard electric cabinet. Supply the cable from electric cabinet to motors, placement of electric box within 5m from machine.

6. Main configuration description

Main AC gear motor reducer

SEW brand/Germany

Auxiliary motors

Made in China

Pneumatic regulating pressure valve	SMC brand/Japan
The bearings of squeezer	TWB brand
Inverter	Mitsubishi brand/Japan
PLC	Mitsubishi brand/Japan
Touch screen	MCGS brand/China
Contactora	Schneider brand/France
Button	IDEC brand/Japan
Low voltage power supply & relay	Omron brand/Japan
Breaker	Schneider brand/France
Burner	Same function as Osthoff type ; high-temperature energy-saving aluminum alloy new fire ports

7. Content of supply

Content of supply sees in contract details

Exclude:

- Preparation of the required foundation for the machine and all related work.
- the supply of working stock and auxiliaries of any kind
- Chemical containers and the required piping material,
- The piping to the connection points of the each machine units.
- Main drainage channel for waste water

8. , Spare parts

No.	name	quantity
1	bearing seat of bow rubber roller	1pc
2	padder's bearing	1 pc
3	washer's bearing	1 pcs
4	mechanical seal	2pcs
5	glass doors	1 pcs
6	rubber seal for the glass door	1 pcs
7	circuit breaker	1 pc

SAGA

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8	ignition transformer	1 pcs
9	pressure gauge	1 pcs
10	pressure adjusting valve	1 pcs
11	pressure switch valve	1 pcs
12	fuse	10 pcs

江苏赛格纺织机械有限公司
JIANGSU SAGA TEXTILE MACHINERY CO., LTD



